

SCREW CAPS

**G-CAP®**



*We've got  
the right twist!*



**THE ALLROUNDER.** Our **G-CAP®** screw top is a high-quality, liquid-tight and hermetically sealed aluminum top for disposable and recyclable bottles with a bottle mouth BVS 30x60. Our **G-CAP®** can be equipped with an infinite variety of designs thanks to individual labelling. The labelling enhances the visual design impact along with the information about the origin, vintage and quality of the wine. Our **G-CAP®** has a profound impact on your brand identity, besides making your wine bottle unique, it highlights its design and significance lending a harmonious finishing touch to your wine bottle.

- Side storage is possible without any restrictions.
- Compressive strength tested up to 4 - 5 bar for sparkling wine.
- Stackable up to 12 (0.75 l) respectively 8 (1.0 l) bottles, also with relief embossing on the cap.
- Cap seals are free of PVC-, bisphenol A- and phthalate-free.
- Approved for the export to Great Britain and the USA.
- Short delivery times due to our own printing, embossing and hot-foil printing processes.

|                           |  |
|---------------------------|--|
| <b>DIMENSIONENS</b>       | 30 x 60 mm   |
| <b>MATERIALS</b>          | Aluminum; Al FeSi (8D11) A, DIN EN 541   |
| <b>GASKET/SEAL</b>        | Saranex, Zinn/Saran, AlkoZell, PVDC-free seals, Sparkling Star   |
| <b>ALCOHOL-RESISTANCE</b> | Saranex, Zinn/Saran, PVDC-free and Sparkling Star up to 15Vol.% alcohol;<br>AlkoZell up to 50Vol.% alcohol |
| <b>STANDARD COLORS</b>    | 15 various colors (see reverse page) ex-stock Heilbronn immediately available                              |
| <b>SPECIAL COLORS</b>     | <i>Every color is readily available on request</i>   |
| <b>PRINTING</b>           | Minimum order: 1-color 1.000 pieces, 2- to 6-colors 48.000 pieces  |
| <b>HOT-FOIL PRINTING</b>  | Minimum order: 1.000 pieces  |
| <b>EMBOSSING</b>          | Minimum order: 1.000 pieces  |



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**STANDARDFARBEN\***

|   |   |   |  |   |
|---|---|---|--|---|
| <br><b>BLACK</b>           | <br><b>STAR<br/>SILVER</b> | <br><b>ANTIQUE<br/>GOLD</b> | <br><b>BURGUNDY</b>     | <br><b>SAPPHIRE</b>            |
| <br><b>LEAF<br/>GREEN</b>  | <br><b>SNOW<br/>WHITE</b>  | <br><b>CORN<br/>YELLOW</b>  | <br><b>AUBERGINE</b>    | <br><b>ANTHRACITE<br/>GREY</b> |
| <br><b>APPLE<br/>GREEN</b> | <br><b>IVORY</b>           | <br><b>ROSE</b>             | <br><b>FIRE<br/>RED</b> | <br><b>BLACK<br/>MATT</b>      |

\*see original patterns/samples

**SPECIAL COLORS**

Every color is readily available on request.

**RECOMMENDED ADJUSTMENT VALUES OF THE SEALING HEAD:**

| <b>Flange rollers (with 2 flange rollers)</b> |                              |                  |
|---|------------------------------|------------------|
| Type  | Offset rollers (recommended) | Standard Rollers |
| Angle   | 0° / 20°                     | 20° / 20°        |
| Lateral force                                 | 80-100 N                     | 80-100 N         |
| Radius  | R 0.9                        | R 1.0            |

| <b>Thread rollers (with 2 thread rollers)</b> |          |
|---|----------|
| Lateral force                                 | 80-100 N |
| Radius  | R 0.9    |

| <b>Plunger</b>         |                   |                      |
|------------------------|-------------------|----------------------|
| Type                   | with deep-drawing | without deep-drawing |
| Diameter pre-centering | 29.7 +0.1 mm      | 29.7 +0.1 mm         |
| Drawing diameter       | 27.5-27.8 mm      | -                    |
| Depth of draw          | 1.5-1.7 mm        | -                    |

| <b>Sealing head</b> |             |                            |
|---------------------|-------------|----------------------------|
| Sealing head power  | 1600-1800 N | Sparkling Star 1800-2000 N |